

Good day.

We inform you about the sale of n°1 used welded pipe production line:

<b>Category:</b>	Production Line welded pipe
<b>Brand:</b>	OTO MILLS
<b>Year of construction:</b>	1989
<b>Diameter min.:</b>	38 mm.
<b>Diameter max.:</b>	127 mm.
<b>Thickness min.:</b>	1,50 mm.
<b>Thickness max.:</b>	5 mm.
<b>Production Speed:</b>	It can reach 65 Mt/minute
<b>Brand of the welding machine:</b>	Emmedi – 250 KW.
<b>Rollers:</b>	Complete sets of rollers + other additional incomplete sets.



**COMPOSITION OF THE LINE:**

⇒ <b>Unwinder with hydraulic expansion developer</b>	<ul style="list-style-type: none"> <li>- AC drive motor</li> <li>- Spindle Diameter 450/660 mm.</li> <li>- Capacity 7 tons.</li> </ul>
⇒ <b>Header group with shear, bit and TIG welder.</b>	<ul style="list-style-type: none"> <li>- Semi-new group of weld.</li> <li>- Movement with hydraulic cylinders with pit launch.</li> <li>- C.C. Engine 28 KW.</li> </ul>
⇒ <b>Storage pit</b>	<ul style="list-style-type: none"> <li>- Motorized adjustable partition</li> <li>- Length 1 m approximatly.</li> <li>- Depth 6 m.</li> </ul>
⇒ <b>Pit exit with pinch-roll (pinch pressing roll)</b>	<ul style="list-style-type: none"> <li>- Feed conveyor</li> </ul> <p>Composed of:</p> <ul style="list-style-type: none"> <li>- N°5 free rollers. Diam. 100 mm.</li> <li>- N°2+2 lateral rollers. Diam. 200 mm. ridged.</li> </ul>
⇒ <b>Formage group</b>	<ul style="list-style-type: none"> <li>- Engine C.C. 150 HP with reducer</li> <li>- N°8 motorized vertical heads.</li> <li>- N°9 passages side passages at neutral point.</li> </ul>
⇒ <b>Weld head</b>	<ul style="list-style-type: none"> <li>- N°2 rolls. Diam. 220 mm.</li> <li>- Adjustable and motorized.</li> </ul>
⇒ <b>N°2 exit rolls at neutral point</b>	
⇒ <b>Welding machine in H.F.</b>	<ul style="list-style-type: none"> <li>- Brand: EMMEDI</li> <li>- 300 KW</li> </ul>
⇒ <b>Cooling tank</b>	<ul style="list-style-type: none"> <li>- N°1 element of 4m &amp; N°1 element of 3 m.</li> <li>- Water recirculation and smoke extraction system.</li> </ul>
⇒ <b>Calibration section</b>	<ul style="list-style-type: none"> <li>- N.4 motorized crossings.</li> <li>- N.2 laterals at neutral point.</li> <li>- Engine in C.C. 350 HP</li> </ul>
⇒ <b>N°4 Turkish heads</b>	<ul style="list-style-type: none"> <li>- Composed of n° 8 croisières.</li> </ul>
⇒ <b>Flying cutting Section</b>	<ul style="list-style-type: none"> <li>- Engine 2800 rpm/min 100HP.</li> <li>- Hydraulic drives.</li> <li>- Moteur hydraulique de 15KW 200 litres.</li> </ul>
⇒ <b>Discharge conveyor</b>	<ul style="list-style-type: none"> <li>- Length 23m.</li> <li>- Fully motorized.</li> <li>- Bilateral unloading.</li> </ul>
⇒ <b>Pipe unloading section</b>	<ul style="list-style-type: none"> <li>- Length 12 m</li> </ul>
⇒ <b>Electrical equipment</b>	<ul style="list-style-type: none"> <li>- In Excellent condition.</li> </ul>

**Serie Rulli Ø 58**

Rullo	1 Sup	2 Sup	3 Sup	4 Sup	5 Sup	6 Sup	7 Sup	8 Sup	9 Sup	10 Sup	11 Sup	12 Sup
Ø Est.									250	242	250	
Ø Int									193	185	193	
Rullo	1 Inf	2 Inf	3 Inf	4 Inf	5 Inf	6 Inf	7 Inf	8 Inf	9 Inf	10 Inf	11 Inf	12 Inf
Ø Est.									250	250	250	
Ø Int									193	193	193	

Rullo	1/2	2/3	3/4	4/5	5/5	5/6	6/7	7/8	Fin.
Ø Est.									
Ø Int									
Rullo	1/2	2/3	3/4	4/5	5/5	5/6	6/7	7/8	Fin.
Ø Est.									
Ø Int									

Rullo	Øv	9/10	10/11	11/12
Ø Est.		220	220	220
Ø Int		163	163	163
Rullo	Øv	9/10	10/11	11/12
Ø Est.		220	220	220
Ø Int		163	163	163

1 rullo  
275

Rullo	Sald.	Sald.	G.S.
Ø Est.		232	
Ø Int		175	
Rullo	Sald.	Sald.	G.I.
Ø Est.			
Ø Int			

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**Serie Rulli Ø 63**

Rullo	1 Sup	2 Sup	3 Sup	4 Sup	5 Sup	6 Sup	7 Sup	8 Sup	9 Sup	10 Sup	11 Sup	12 Sup
Ø Est.	382	334	442	441	437							
Ø Int												

Rullo	1 Inf	2 Inf	3 Inf	4 Inf	5 Inf	6 Inf	7 Inf	8 Inf	9 Inf	10 Inf	11 Inf	12 Inf
Ø Est.	226	241	253	271								
Ø Int	185	186	187	188								

Rullo	1/2	2/3	3/4	4/5	5/6	5/6	6/7	7/8	Fin.
Ø Est.	239	243							
Ø Int	154	143							

Rullo	1/2	2/3	3/4	4/5	5/6	5/6	6/7	7/8	Fin.
Ø Est.		246							
Ø Int		143							

Rullo	Ov	9/10	10/11	11/12
Ø Est.				
Ø Int				

Rullo	Ov	9/10	10/11	11/12
Ø Est.				
Ø Int				

Rullo	Sald.	Sald.	G.S.
Ø Est.	214		
Ø Int	150		

Rullo	Sald.	Sald.	G.I
Ø Est.			
Ø Int			

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**Serie Rulli Ø 70**

Rullo	1 Sup	2 Sup	3 Sup	4 Sup	5 Sup	6 Sup	7 Sup	8 Sup	9 Sup	10 Sup	11 Sup	12 Sup
Ø Est.								258	267	267	267	268
Ø Int								198	198	198	199	201

Rullo	1 Inf	2 Inf	3 Inf	4 Inf	5 Inf	6 Inf	7 Inf	8 Inf	9 Inf	10 Inf	11 Inf	12 Inf
Ø Est.								268	267	267	267	
Ø Int								197	198	198	199	

Rullo	1/2	2/3	3/4	4/5	5/6	5/6	6/7	7/8	Fin.
Ø Est.									
Ø Int									

Rullo	1/2	2/3	3/4	4/5	5/6	5/6	6/7	7/8	Fin.
Ø Est.									
Ø Int									

Rullo	Ov	9/10	10/11	11/12								
Ø Est.	197											
Ø Int	155											
					1 rullo	2 rullo						
					265	235						
Rullo												
Ø Est.												
Ø Int												

Rullo	Ov	9/10	10/11	11/12								
Ø Est.	201											
Ø Int	158											
Rullo												
Ø Est.												
Ø Int												

Rullo	Sald.	Sald.	G.S.
Ø Est.	246	246	278
Ø Int	176	176	
Rullo	Sald.	Sald.	G.I.
Ø Est.			
Ø Int			

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**Serie Rulli Ø 76**

Rullo	1 Sup	2 Sup	3 Sup	4 Sup	5 Sup	6 Sup	7 Sup	8 Sup	9 Sup	10 Sup	11 Sup	12 Sup
Ø Est.	383	383	432	432	436	275	274					
Ø Int												

Rullo	1 Inf	2 Inf	3 Inf	4 Inf	5 Inf	6 Inf	7 Inf	8 Inf	9 Inf	10 Inf	11 Inf	12 Inf
Ø Est.	238	273	276	274	299							
Ø Int	188	188	188	188	190							

Rullo	1/2	2/3	3/4	4/5	5/6	5/6	6/7	7/8	Fin.
Ø Est.									
Ø Int									

Rullo	1/2	2/3	3/4	4/5	5/6	5/6	6/7	7/8	Fin.
Ø Est.									
Ø Int									

Rullo	Ov	9/10	10/11	11/12
Ø Est.				
Ø Int				

Rullo	Sald.	Sald.	G.S.
Ø Est.			
Ø Int			

Rullo	Ov	9/10	10/11	11/12
Ø Est.				
Ø Int				

Rullo	Sald.	Sald.	G.I
Ø Est.			
Ø Int			

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**Serie Rulli Ø 89**

Rullo	1 Sup	2 Sup	3 Sup	4 Sup	5 Sup	6 Sup	7 Sup	8 Sup	9 Sup	10 Sup	11 Sup	12 Sup
Ø Est.	390	390	450	451	451							
Ø Int												

Rullo	1 Inf	2 Inf	3 Inf	4 Inf	5 Inf	6 Inf	7 Inf	8 Inf	9 Inf	10 Inf	11 Inf	12 Inf
Ø Est.	230	295	325	325	326							
Ø Int	194	195	194	195	197							

Rullo	1/2	2/3	3/4	4/5	5/6	5/6	6/7	7/8	Fin.
Ø Est.									
Ø Int									

Rullo	1/2	2/3	3/4	4/5	5/6	5/6	6/7	7/8	Fin.
Ø Est.									
Ø Int									

Rullo	Ov	9/10	10/11	11/12
Ø Est.				
Ø Int				

Rullo	Sald.	Sald.	G.S.
Ø Est.	238	238	
Ø Int	150	150	

Rullo	Ov	9/10	10/11	11/12
Ø Est.				
Ø Int				

Rullo	Sald.	Sald.	G.I
Ø Est.			
Ø Int			

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**Serie Rulli Ø 96**

Rullo	1 Sup	2 Sup	3 Sup	4 Sup	5 Sup	6 Sup	7 Sup	8 Sup	9 Sup	10 Sup	11 Sup	12 Sup
Ø Est.									281	282	282	282
Ø Int									186	188	189	189

Rullo	1 Inf	2 Inf	3 Inf	4 Inf	5 Inf	6 Inf	7 Inf	8 Inf	9 Inf	10 Inf	11 Inf	12 Inf
Ø Est.									281	282	282	282
Ø Int									186	188	189	189

Rullo	1/2	2/3	3/4	4/5	5/6	5/6	6/7	7/8	Fin.
Ø Est.								242	
Ø Int								145	

Rullo	1/2	2/3	3/4	4/5	5/6	5/6	6/7	7/8	Fin.
Ø Est.								242	
Ø Int								145	

Rullo	Ov	9/10	10/11	11/12	Rullo	Sald.	Sald.	G.S.
Ø Est.	206	242	211	206	Ø Est.	259	259	296
Ø Int	130	149	136	138	Ø Int	165	165	200

Rullo	Ov	9/10	10/11	11/12	Rullo	Sald.	Sald.	G.I
Ø Est.	206	252	211	206	Ø Est.			296
Ø Int	130	149	139	138	Ø Int			200

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**Serie Rullii Ø 102**

Rullo	1 Sup	2 Sup	3 Sup	4 Sup	5 Sup	6 Sup	7 Sup	8 Sup	9 Sup	10 Sup	11 Sup	12 Sup
Ø Est.	388	389	450	452	451	304	302	300	300	300	299	298
Ø Int						195	196	196	199	199	201	201

Rullo	1 Inf	2 Inf	3 Inf	4 Inf	5 Inf	6 Inf	7 Inf	8 Inf	9 Inf	10 Inf	11 Inf	12 Inf
Ø Est.	294	348	348	347	348	304	302	300	300	300	299	299
Ø Int	195	195	197	197	197	195	196	196	199	199	201	201

Rullo	1/2	2/3	3/4	4/5	5/6	5/6	6/7	7/8	Fin.
Ø Est.	294	289	299	298	266	256	256	257	
Ø Int	149	140	151	149	144	146	149	155	

Rullo	1/2	2/3	3/4	4/5	5/6	5/6	6/7	7/8	Fin.
Ø Est.	296	289	299	298	268	256	256	257	
Ø Int	149	140	151	149	146	146	149	155	

Rullo	Ov	9/10	10/11	11/12
Ø Est.	219	254	253	253
Ø Int	159	153	153	155

Rullo	Sald.	Sald.	G.S.
Ø Est.	222	224	316
Ø Int	121	123	219

Rullo	Ov	9/10	10/11	11/12
Ø Est.	219	254	253	254
Ø Int	159	153	153	156

Rullo	Sald.	Sald.	G.I
Ø Est.	261	261	316
Ø Int	159	159	219

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**Serie Rulli Ø 114**

Rullo	1 Sup	2 Sup	3 Sup	4 Sup	5 Sup	6 Sup	7 Sup	8 Sup	9 Sup	10 Sup	11 Sup	12 Sup
Ø Est.									317	316	316	316
Ø Int									203	203	203	204

Rullo	1 Inf	2 Inf	3 Inf	4 Inf	5 Inf	6 Inf	7 Inf	8 Inf	9 Inf	10 Inf	11 Inf	12 Inf
Ø Est.										316	316	316
Ø Int										203	203	204

Rullo	1/2	2/3	3/4	4/5	5/6	5/6	6/7	7/8	Fin.
Ø Est.									284
Ø Int									173

Rullo	1/2	2/3	3/4	4/5	5/6	5/6	6/7	7/8	Fin.
Ø Est.									284
Ø Int									173

Rullo	Ov	9/10	10/11	11/12
Ø Est.				266
Ø Int				155

Rullo	Sald.	Sald.	G.S.
Ø Est.	290		
Ø Int	185		

Rullo	Ov	9/10	10/11	11/12
Ø Est.				
Ø Int				

Rullo	Sald.	Sald.	G.I
Ø Est.			
Ø Int			

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**Serie Rullii Ø 127**

Rullo	1 Sup	2 Sup	3 Sup	4 Sup	5 Sup	6 Sup	7 Sup	8 Sup	9 Sup	10 Sup	11 Sup	12 Sup
Ø Est.	385	388	448	448	452	336	333	329	330	330	329	330
Ø Int						199	200	201	204	203	203	204

Rullo	1 Inf	2 Inf	3 Inf	4 Inf	5 Inf	6 Inf	7 Inf	8 Inf	9 Inf	10 Inf	11 Inf	12 Inf
Ø Est.	313	390	390	390	389	335	332	330	330	330	329	330
Ø Int	194	195	193	195	196	198	199	202	204	203	203	204

Rullo	1/2	2/3	3/4	4/5	5/6	5/6	6/7	7/8	Fin.
Ø Est.				300	279	279	280	279	290
Ø Int				124	123	143	147	150	166

Rullo	1/2	2/3	3/4	4/5	5/6	5/6	6/7	7/8	Fin.
Ø Est.					279	280	279	279	280
Ø Int					123	144	146	150	162

Rullo	Ov	9/10	10/11	11/12	Rullo	Sald.	Sald.	G.S.
Ø Est.	240	280	276	280	Ø Est.	265	265	330
Ø Int	163	155	152	156	Ø Int	139	139	207

Rullo	Ov	9/10	10/11	11/12	Rullo	Sald.	Sald.	G.I
Ø Est.	240	279	276	280	Ø Est.	313	316	325
Ø Int	163	155	152	156	Ø Int	288	190	202

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