Good day.

We inform you about the sale of n°1 used welded pipe production line:

Category:	Production Line welded pipe
Brand:	OTO MILLS
Year of construction:	1989
Diameter min.:	38 mm.
Diameter max.:	127 mm.
Thickness min.:	1,50 mm.
Thickness max.:	5 mm.
Production Speed:	It can reach 65 Mt/minute
Brando f the welding machine:	Emmedi – 250 KW.
Rollers:	Complete sets of rollers + other additional incomplete sets.







COMPOSITION OF THE LINE:

\Rightarrow	Unwinder with hydraulic expansion developer	- AC drive motor
	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	- Spindle Diameter 450/660 mm.
		- Capacity 7 tons.
\Rightarrow	Header group with shear, bit and TIG welder.	- Semi-new group of weld.
	6 ,	- Movement with hydraulic cylinders with pit
		launch.
		- C.C. Engine 28 KW.
\Rightarrow	Storage pit	- Motorized adjustable partition
		- Length 1 m approximatly.
		- Depth 6 m.
\Rightarrow	Pit exit with pinch-roll (pinch pressing roll)	- Feed conveyor
		Composed of:
		- N°5 free rollers. Diam. 100 mm.
		- N°2+2 lateral rollers. Diam. 200 mm. ridged.
\Rightarrow	Formage group	- Engine C.C. 150 HP with reducer
		 N°8 motorized vertical heads.
		- N°9 passages side passages at neutral point.
\Rightarrow	Weld head	- N°2 rolls. Diam. 220 mm.
		- Adjustable and motorized.
\Rightarrow	N°2 exit rolls at neutral point	
\Rightarrow	Welding machine in H.F.	- Brand: EMMEDI
		- 300 KW
\Rightarrow	Cooling tank	- N°1 element of 4m & N°1 element of 3 m.
		- Water recirculation and smoke extraction
		system.
\Rightarrow	Calibration section	- N.4 motorized crossings.
		- N.2 laterals at neutral point.
		- Engine in C.C. 350 HP
\Rightarrow	N°4 Turkish heads	- Composed of n° 8 croisières.
\Rightarrow	Flying cutting Section	- Engine 2800 rpm/min 100HP.
	,	- Hydraulic drives.
		- Moteur hydraulique de 15KW 200 litres.
\Rightarrow	Discharge conveyor	- Length 23m.
		- Fully motorized.
		- Bilateral unloading.
\Rightarrow	Pipe unloading section	- Length 12 m
\Rightarrow	Electrical equipment	- In Excellent condition.
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Villanuova sul Clisi03/05/2018

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