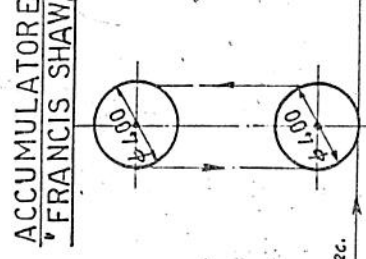


SCHEMA CINEMATICO LINEA DI TRAFILATURA VERGELLA DI ALLUMINIO



TRAFILATRICE ROBERTSON 9 PASSI / 18"

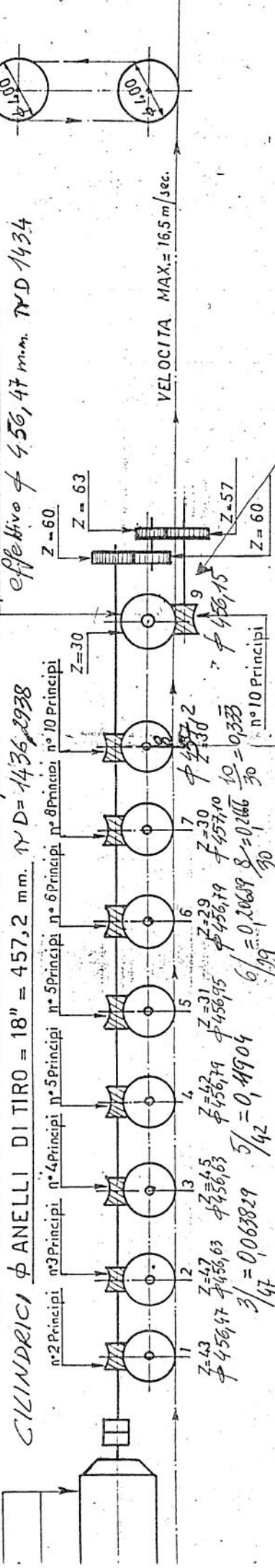
CILINDRICI ϕ ANELLI DI TIRO = 18" = 457,2 mm. $\pi D = 1436,2938$

ϕ MONOBLOCCO = 18" = 457,2 mm.

effettivo ϕ 456,47 mm. πD 1434

VELOCITA' MAX. = 16,5 m/sec.

64 KW



$\frac{2}{143} = 0,0465$
 $\frac{3}{147} = 0,063829$
 $\frac{4}{145} = 0,888$
 $\frac{5}{131} = 0,16129$
 $\frac{6}{129} = 0,20689$
 $\frac{7}{130} = 0,2266$
 $\frac{8}{130} = 0,2266$
 $\frac{9}{130} = 0,2266$
 $\frac{10}{30} = 0,333$
 $\frac{63}{57} = 1,10526 \times 0,333 = 0,36842$
 $11 \cdot 66,78 \cdot 94,676 \cdot 127,67 \cdot 170,97 \cdot 221,66 \cdot 297,15 \cdot 388,01 \cdot 478,76 \cdot 527,94$